

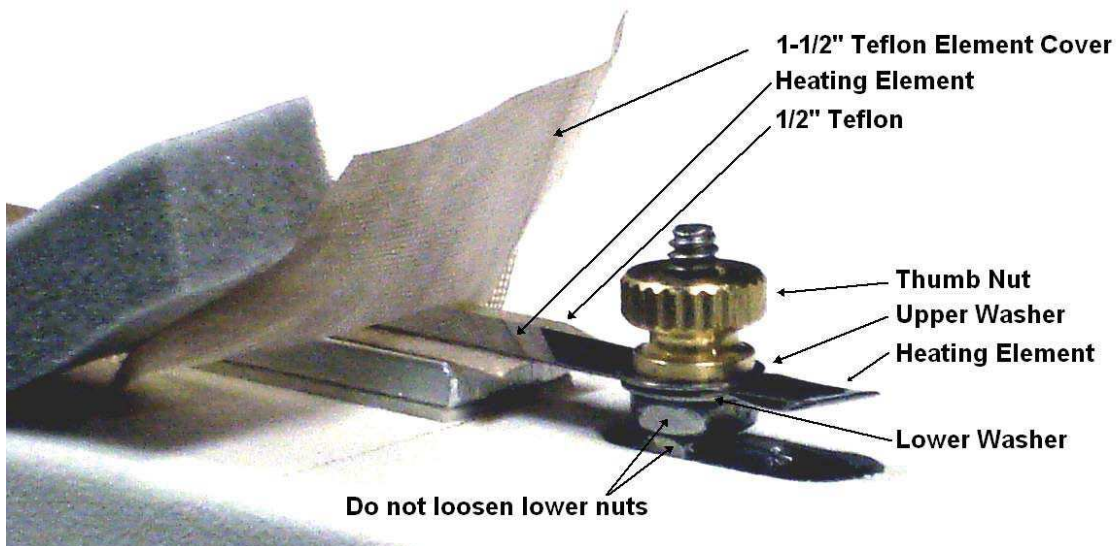
PLEASE READ BEFORE SERVICING

Basic Service Instructions

The Heating Element

Remove broken Heating Element:

- 1) Remove 1 ½" Teflon that covers the old Heating Element.
- 2) Remove thumb nuts and washers from both sides. Remove Heating Element.
- 3) Remove ½" Teflon that was under the Heating Element.



Installing new element:

- 1) Remove backing on new ½" Teflon. Center over the ½" aluminum flat bar and press to adhere. Leave at least ½" of Teflon over each side of the ½" aluminum flat bar to avoid electrical grounding with the Heating Element.
- 2) Place one thin washer on each post. Place the new Heating Element over the right (spring) side first, note to position folded side of element downward. Position the Heating Element on top of the ½" flat bar, add another washer and firmly hand tighten the right side with a Thumb nut. Do not use tools.
- 3) Press the right assembly inward to the left until you can position the element over the left hand post, add a washer and **firmly tighten the finger nut BEFORE releasing assembly on the right hand side. AGAIN: THE LAST STEP IS LETTING THE SPRING SIDE LOOSE.**
- 4) Remove both backings from 1½" Teflon Cover. Center Teflon so that the non-adhesive middle part covers the Heating Element. Smooth out on each side, so adhesive sides are set on the chassis.

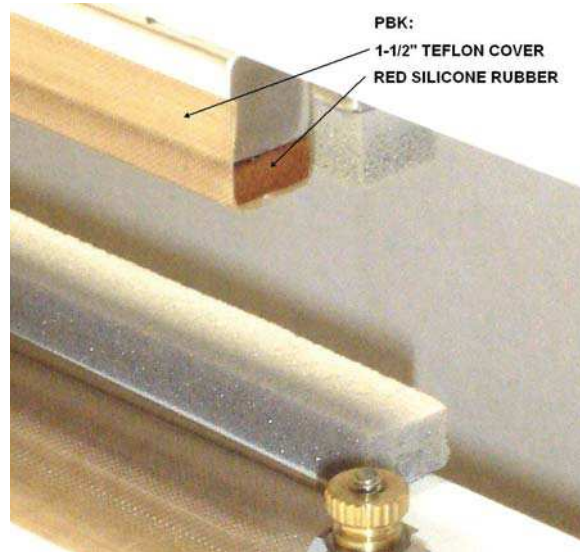
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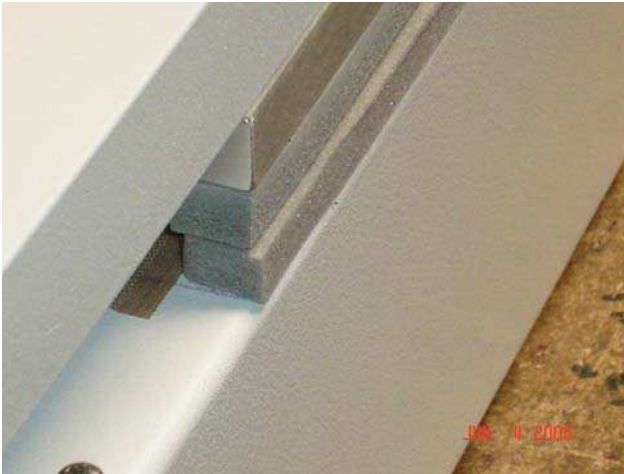
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The Pressure Pad

- 1) Remove the Teflon cover and Red Rubber strip and any adhesive left on the Aluminum Bar.
- 2) Remove backing from rubber and press onto the Pressure Bar without stretching.
- 3) Remove backing from 1½” Teflon cover. Center Teflon on the rubber, smooth out to each edge, and then fold over each side.



The Gray Rubber



- 1) Remove old gray rubber from machine body and Pressure Bar and any leftover adhesive
- 2) Remove backing from the one of the gray rubbers (both gray rubbers provided are the same) and press onto the Pressure Bar without stretching
- 3) Remove backing from the remaining gray rubber, **line up with the front edge of the machine body** and then press into place without stretching. Do not align with upper Gray Rubber.

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