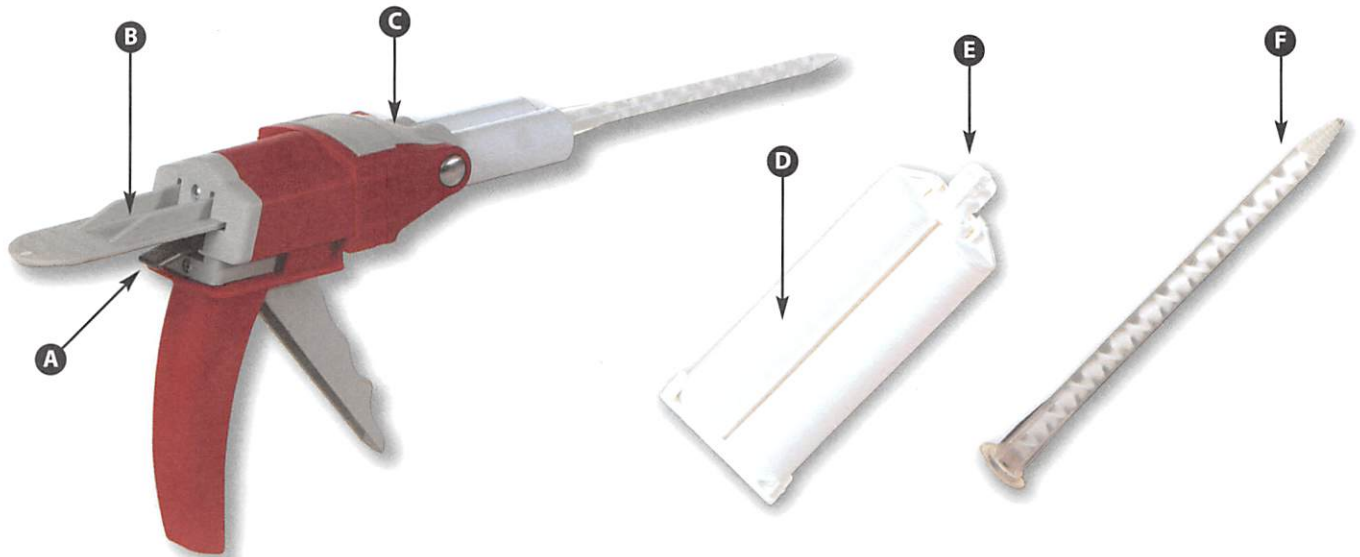


The Mark 5™ Gun System Consists of:

- Mark 5™ Gun for 50 ml Cartridge
- 1:1 Plunger
- 2:1 Plunger
- 10:1 Plunger

**Inserting the Cartridge**

1. Push release latch **A** upward and push rack **B** with gear teeth down into the gun until it stops.
2. Open breech **C**.
3. Insert cartridge **D** into breech. Close breech to hold cartridge in place.
4. Turn cartridge cap **E** counter-clockwise and remove.
5. Carefully squeeze trigger until both sides of the cartridge are flowing freely.
6. Push on and turn mixer nozzle **F** clockwise.
7. Cut tip of mix nozzle to desired bead size.

The Mark 5™ Gun is now ready for application.

Application

1. Before applying, prepare all surfaces to be bonded.
2. Squeeze the trigger, dispose of small amount of product as waste to ensure proper ratio.
3. Apply adhesive to the substrate surface.

After application, if cartridge is not completely empty, remove mix nozzle **F** and replace cap **E**.

A new mix nozzle is required for further application.