



Pure-Stat™ Technologies Inc. 3 mil anti-static polyethylene film, Pure-Stat™ meets the electrical requirements of Type II entitled Barrier Material. Flexible, Electrostatic-Free and Heat Sealable. Humidity independent and non-corrosive. When tested for Fluoride (F),Chloride (CI), Sodium (Na), Sulfate (SO 4), Nitrate (NO 3), and Phosphate (PO 4), these corrosive contaminants were found to be negligible or immeasurable. Pure-Stat™ is made from a single layer of non-amine polyethylene.

Applications

For packaging of static sensitive and non-static sensitive components, where electrostatic contamination is a problem

Properties

| Color: | Clear, tinted pink, or tinted blue | | | |
|----------------------|------------------------------------|-------------|------------------------------|---|
| Thickness: | 3 mil | ASTM D 374 | Performance | |
| Tensile Strength: | 2000 - 3000 PSI | ASTM D 882 | Static Decay Rate: 5kV | 5kV - 0 Volts < 2 seconds per |
| Tearing Strength: | 65 to 450 lbs/in. | ASTM D 1004 | | Method 101, Method 4046 |
| Elongation (MD%): | greater than 550 | ASTM D 882 | Polycarbonate Compatibility: | 3400 PSI at 73 ⁰ F, 2500 PSI at 120 ⁰ F, 1700 PSI at 158 ⁰ F and 2000 PSI at 185 ⁰ F |
| Dart Impact: | 250 to 700 grams | ASTM D 1709 | | |
| Burst (Mullen): | 20 to 60 PSI | ASTM D 774 | | |
| Surface Resistivity: | < 10 ¹¹ ohms/sq. | ASTM D 257 | | |

Shelf Life

 $\label{permanently} \mbox{ Permanently anti-static under normal storage conditions.}$

Tested:

16 hours @ 0^OF - antistatic 16 hours @ 160^OF - antistatic

8 hours @ $100^{\rm O}$ F, 95% RH - antistatic

Heat Sealing

Product is suitable for automatic bag-making machines:

 Temperature:
 2500F - 3750F

 Time:
 0.5 - 3.5 seconds

 Pressure
 30 - 70 PSI

5228 US HWY 421 N • WILMINGTON, NC 28401



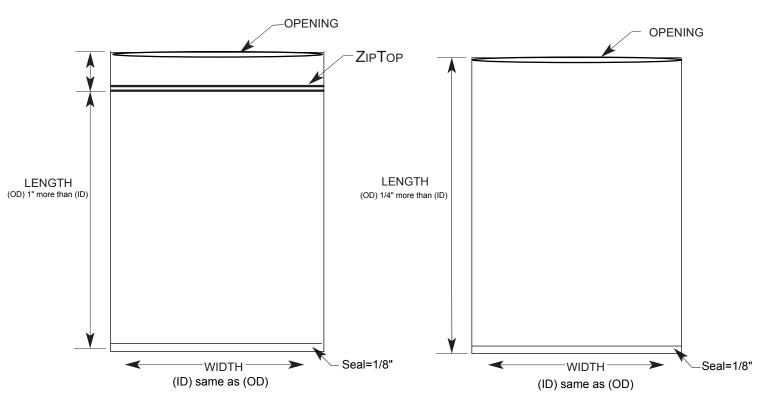
93/ 193 Series - 3 Mil Anti-Static Polyethylene Film Bags

Product Tolerances:

Descriptions state the (ID) inside dimensions ('W'idth x 'L'ength) of the bag.

- · Tolerances vary per size of bag
- (OD) for width is the same as the (ID)
- Seal width is 1/8"
- For open top bags, the (OD) for length is 1/4" more than the (ID)
- For zip-top bags, the (OD) for length is 1" more than the (ID)





The values shown above were taken from random samples of material we believe to be typical for the product; however, actual values may vary somewhat from those listed above. All-Spec Industries makes no warranty, expressed or implied, as to the suitability of these materials for any specific use. Customers should determine product suitability based upon their own initial criteria and testing.