



Made in the United States of America



**CAUTION**

This bag contains  
**MOISTURE-SENSITIVE DEVICES**

**LEVEL**

If Blank, see adjacent bar code label

1. Calculated shelf life in sealed bag; 12 months at < 40°C and <90% relative humidity (RH).
2. Peak package body temperature: \_\_\_\_\_ °C  
If Blank, see adjacent bar code label
3. After bag is opened, devices that will be subjected to reflow solder or other high temperature process must
  - a) Mounted within: \_\_\_\_\_ hours of factory  
If Blank, see adjacent bar code label  
conditions ≤ 30°C/60%.
  - b) Stored at <10% RH.
4. Devices require bake, before mounting if:
  - a) Humidity Indicator Card is >10% when read at 23±5°C
  - b) 3a or 3b not met.
5. If baking is required, devices may be baked for 48 hours at 125±5°C.

Note: If device containers cannot be subjected to high temperature or shorter bake times are desired.  
reference IPC/JEDEC J-STD-033 for bake procedure.

Bag Seal Date: \_\_\_\_\_  
If Blank, see adjacent bar code label

Note: Level and body temperature defined by IPC/JEDEC J-STD-020

113LABEL StaticControl.com

This SCS 113Label is a 4" by 4" moisture sensitive caution label. This label can be used on moisture barrier bags to identify moisture sensitive devices for levels 2, 2a, 3, 4, 5, and 5a as defined by J-STD-020. The strong, permanent adhesive is for one-time use. A total of 100 labels per roll. Roll core size 3" diameter.

Properties	Typical Value
Facestock	56 # gloss, coated
Color*	Pantone Process Blue
Tensile	30 lbf/in
Adhesive	Strong, Permanent
Liner	40 # white kraft
Service Temperature	-4 to +176°F
Min. Labeling Temperature	+14°F

\*Color and texture may vary between lots.

Item No.	Labels Per Roll	Label Size
<a href="#">113LABEL</a>	100	4" X 4"

Distributed by: Hisco  
Ph: 1-877-447-2650  
Em: [info@hiscoinc.com](mailto:info@hiscoinc.com)  
Web: [www.hisco.com](http://www.hisco.com)

All-Spec, a Hisco Subsidiary  
Ph: 1-800-537-0351  
Em: [sales@all-spec.com](mailto:sales@all-spec.com)  
Web: [www.all-spec.com](http://www.all-spec.com)

*Unless otherwise noted, tolerance +/- 10%*

Specifications and procedures subject to change without notice.

**LABEL, MOISTURE BARRIER BAG, IPC/JEDEC J-STD 020, 4"x4", 100 PER ROLL**



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**DRAWING NUMBER**  
113LABEL

**DATE**  
June  
2017