

LATEX POWDER-FREE 9" CONTROLLED ENVIRONMENT GLOVE

Part Number: VTGLPFB90

Part of the
MicroTek
product family

Description: Glove Latex, Powder-Free, Ambidextrous Shape, Beaded Cuff, Textured, 9" Length Lot Control Quality Tested

Test Methods: Product conforms to the following test standards:

IES-RP-CC-005-3	Recommended Practice for Cleanroom Gloves
ASTM D3578	Standard Specifications for Rubber Examination Gloves
ASTM D412	Tensile Properties of Vulcanized Rubbers
ASTM D573	Accelerated Aging for Latex (at 70°C for 166 hr.)
ASTM D5151	Standard Test for Detection of Holes in Medical Gloves

Quality Sampling Plan: MIL-STD-105E, Inspection Levels S-2, and S-4

AQL Inspection Level

Watertight	1.5	S-4
Dimensions	2.5	S-2
Physical Properties	2.5	S-2
Visual Defects		S-4
Major	1.5	
Minor	2.5	

Visual Defects AQL 1.5 Major - Tears, visible holes, sticking pleats (> 10mm), particles Description:(> 5mm), large lumps, non-removable dirt, embedded torn beads/cuffs, excessively thin spots, tackiness, wrong size, inconsistent coloration.

AQL 2.5 Minor - Stains and discoloration, sticking pleats (< 10mm), embedded particles (< 5mm), small lumps, loose dirt, or defective beads.

Dimensions and Tolerances:

Size	Small	Medium	Large	X-Large	mm	Tolerance
Parameter						mm
Width (mm)	85	95	105	115		+/- 5
Length (mm)	235 min. for all sizes					
Minimum Thickness	(mm)		(mils)			
Finger	0.08-0.12		3.15-4.72			
Palm	0.10-0.15		3.44-5.41			
Cuff	0.10-0.20		3.94-7.87			

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**Physical Properties:**

Before Aging		After Aging	
Tensile Strength	Ultimate Elongation	Tensile Strength	Ultimate Elongation
18 MPa min.	650% min.	14 MPa min.	500% min.

Physical Characteristics:

Particle Counts: Current Particle data available on request.
 Extractables: Current Extractable data available on request.
 Chemical Compatibility: Contact Manufacturer for Chemical Compatibility information.

Packaging and Markings:

Double bagged - 100 pieces per inner bag, which are unidirectionally packed with cuffs toward the opening edge. Inner bags labeled with size, lot/batch number, product description, and country of origin. Inner bags are vacuum packed in a heat sealed outer bag. 10 bags per carton / 1 carton liner.

Shelf Life and Storage:

All product delivered will have a minimum shelf life of 12 months. All product is stored and shipped in a controlled environment appropriate for the materials, and the use.



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