

PVC Cleanroom 12" Glove

Part Number: VTGVCRB12

Part of the

 NanoTek
 product family



Description: Glove, Polyvinylchloride, Class M2.5 (10) Compatible Powder-Free, Ambidextrous Shape, Beaded Cuff, Light Bisque Texture, 12" Length. Lot Control Quality Tested

Test Methods: Product conforms to the following test standards:

IES-RP-CC-005	Recommended Practice for Cleanroom Gloves
ASTM D3578-95	Standard Specifications for Rubber Examination Gloves
ASTM D5151	Standard Test for Detection of Holes in Medical Gloves

Quality Sampling Plan: MIL-STD-105E, Inspection Levels S-2, and S-4

Parameter	AQL	Inspection Level
Watertight	2.5	S-4
Dimensions	4.0	S-2
Physical Properties	4.0	S-2

Visual Defects		S-4
Major	2.5	
Minor	4.0	

Visual Defects Description: AQL 2.5 Major - Tears, visible holes, sticking pleats (> 10mm), embedded particles (> 5mm), large lumps, non-removable dirt, torn beads/cuffs, excessively thin spots, tackiness, wrong size.

AQL 4.0 Minor - Stains and discoloration, sticking pleats (< 10mm), embedded particles (< 5mm), small lumps, loose dirt, or defective beads

Dimensions and Tolerances:

Size Parameter	Small	Medium	Large	X-Large	Tolerance
Width (mm)	85	95	105	115	mm +/- 5
Length (mm)	290 min. for all sizes				
Minimum Thickness	(mm)	(mils)			
Finger	0.120	4.72	min.		
Palm	0.110	4.33	min.		
Cuff	0.070	2.76	min.		



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**Physical Properties:**

Before Aging		After Aging	
Tensile Strength	Ultimate Elongation	Tensile Strength	Ultimate Elongation
10 MPa min.	300% min.	10 MPa min.	450% min.

Physical Characteristics:

Particle Counts: Current Particle data available on request.
 Extractables: Current Extractable data available on request.
 Chemical Compatibility: Contact Manufacturer for Chemical Compatibility information.

Packaging and Markings:

Double bagged - 100 pieces per inner bag, which are unidirectionally packed with cuffs toward the opening edge. Inner bags labeled with size, lot/batch number, product description, and country of origin. Inner bags are vacuum packed in a heat sealed outer bag. 10 bags per carton / 1 carton liner. Double wall shipping carton with poly liner labeled with size, lot/batch number, country of origin, and product description.

Shelf Life and Storage:

All product delivered will have a minimum shelf life of 5 years.
 All product is stored and shipped in an environment appropriate for the materials, and the use.



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