

## Safety Data Sheet

### Section 1. Identification

**Product name** : ALPHA® CVP-390 Solder Paste 96.5SN/3.0AG/0.5CU 89.2-3-M20  
**Product code** : 158163  
**Product type** : Solid.  
**Date of issue/Date of revision** : September 26 2016.

Manufacturer - Supplier	Telephone no.:	Emergency phone:
 Alpha Assembly Solutions Inc. Global Headquarters 300 Atrium Drive Somerset, New Jersey 08873	 Toll Free: (800) 367-5460 Main Phone: (908) 791-3000	 DOMESTIC NORTH AMERICA 800-424-9300 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
 ALPHA METALS MEXICO SA DE CV Ave Nafta 800, Parque Industrial STIVA Apodaca NL 66600 Mexico	Tel: +52 81 1156-6602	Tel: 01 800 022 1400 Tel: +52 55 5559-1588
 Alpha Assembly Solutions Brasil Soldas Ltda Rio Jaguarão, 1540 - Vila Buriti Manaus Amazonas 69072-055 Brasil	Tel: 55 92 3614-7400	Tel: 55 92 3614-7423

### Section 2. Hazards identification

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

#### GHS label elements

**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.  
**Precautionary statements**  
**Prevention** : Do not eat, drink or smoke when using this product.  
**Response** : Get medical attention if you feel unwell.  
**Storage** : Store in cool/well-ventilated place. Keep container tightly closed.  
**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	CAS number
tin	80-100	7440-31-5
silver	1-10	7440-22-4
Proprietary rosin	1-10	-
Proprietary Rosin/Resin	1-10	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : No specific fire or explosion hazard.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8).

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

## Section 7. Handling and storage

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
tin	<p><b>OSHA PEL (United States, 9/2005).</b> TWA: 2 mg/m<sup>3</sup> 8 hours.</p> <p><b>ACGIH TLV (United States, 4/2014).</b> TWA: 2 mg/m<sup>3</sup>, (as Sn) 8 hours.</p> <p><b>NIOSH REL (United States, 10/2013).</b> TWA: 2 mg/m<sup>3</sup>, (as Sn) 10 hours.</p>
silver	<p><b>ACGIH TLV (United States, 4/2014). Notes: Substances for which the TLV is higher than the OSHA Permissible Exposure Limit (PEL) and/or the NIOSH Recommended Exposure Limit (REL). See CFR 58(124) :36338-33351, June 30, 1993, for revised OSHA PEL.</b></p> <p>TWA: 0.1 mg/m<sup>3</sup> 8 hours. Form: Dust and fumes</p> <p><b>NIOSH REL (United States, 10/2013). Notes: as Ag</b> TWA: 0.01 mg/m<sup>3</sup>, (as Ag) 10 hours. Form: METAL DUST AND SOLUBLE</p> <p><b>OSHA PEL (United States, 2/2013). Notes: as Ag</b> TWA: 0.01 mg/m<sup>3</sup>, (as Ag) 8 hours.</p>

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

## Section 8. Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Solid. [Paste.]
- Color** : Gray.
- Odor** : Mild.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Closed cup: >93.333°C (>200°F)
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : Not available.
- Solubility** : Insoluble in the following materials: cold water and hot water.
- VOC** : 16.7 g/l
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Not available.

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Incompatibility with various substances** : Extremely reactive or incompatible with the following materials: moisture.  
Reactive or incompatible with the following materials: oxidizing materials, reducing materials, acids and alkalis.  
Slightly reactive or incompatible with the following materials: combustible materials, organic materials and metals.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
- Hazardous polymerization** : Under normal conditions of storage and use, hazardous polymerization will not occur.

## Section 11. Toxicological information

**Routes of entry** : Dermal contact. Inhalation. Ingestion.

### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
tin	LD50 Oral	Rat	>2000 mg/kg	-
silver	LD Oral	Guinea pig	>5 g/kg	-
	LD Oral	Mouse	>10 g/kg	-
	LD50 Oral	Mouse	100 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Proprietary rosin	LD50 Oral	Rat	>2000 mg/kg	-
Proprietary Rosin/Resin	LD50 Dermal	Rabbit	>2.5 g/kg	-
	LD50 Oral	Mouse	>3 g/kg	-
	LD50 Oral	Rat	>4 g/kg	-

### Irritation/Corrosion

Not available.

### Sensitization

Not available.

### Mutagenicity

Not available.

### Carcinogenicity

No applicable toxicity data

### Additional information:

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : No specific data.  
**Ingestion** : No specific data.

## Section 11. Toxicological information

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Potential chronic health effects

**General** : No known significant effects or critical hazards.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	66228.5 mg/kg

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.0092 mg/l	Daphnia	48 hours
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 4500 ppb Fresh water	Crustaceans - Gammarus pseudolimnaeus	48 hours
	Acute LC50 0.00213 mg/l	Fish	96 hours
	Acute LC50 0.00238 mg/l	Fish	96 hours
	Acute LC50 0.00276 mg/l	Fish	96 hours
	Acute LC50 0.00312 mg/l	Fish	96 hours
	Acute LC50 0.00342 mg/l	Fish	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
Proprietary Rosin/Resin	LC50 60.3 mg/l	Fish	96 hours

### Persistence and degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
silver	-	70	low
Proprietary rosin	6.04	-	high
Proprietary Rosin/Resin	3.42	-	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

Continued on next page

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	<b>DOT Classification</b>	<b>TDG Classification</b>	<b>Mexico Classification</b>	<b>UN</b>	<b>IMDG</b>	<b>IATA</b>
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-	-	-	-	-
<b>Transport hazard class(es)</b>	-	-	-	-	-	-
<b>Packing group</b>	-	-	-	-	-	-
<b>Environmental hazards</b>	No.	No.	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

**U.S. Federal regulations** : TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found.  
TSCA 5(a)2 final significant new use rule (SNUR): No products were found.  
TSCA 12(b) one-time export notification: No products were found.  
TSCA 12(b) annual export notification: No products were found.

**United States inventory (TSCA 8b)** : All components are listed or exempted.

### SARA 302/304

#### Composition/information on ingredients

No products were found.

### SARA 311/312

**Classification** : Not applicable.

### SARA 313



## Section 15. Regulatory information

	Product name	CAS number	%
Form R - Reporting requirements	silver	7440-22-4	1-10
Supplier notification	silver	7440-22-4	1-10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### Canada

**WHMIS (Canada)** : Class D-2B: Material causing other toxic effects (Toxic).

### International lists

#### National inventory

**China** : All components are listed or exempted.

**Europe** : All components are listed or exempted.

**Japan** : All components are listed or exempted.

**Republic of Korea** : All components are listed or exempted.

## Section 16. Other information

### Hazardous Material Information System (U.S.A.)

Health	1
Flammability	1
Physical hazards	0

### Procedure used to derive the classification

Classification	Justification
Not classified.	

### History

**Date of issue/Date of revision** : September 26 2016.

**Date of previous issue** : May 13 2015.

**Version** : 2

**Prepared by** : Regulatory Affairs Department  
enthone.msds@macdermidenthone.com

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 UN = United Nations

▣ Indicates information that has changed from previously issued version.

### Notice to reader

Continued on next page

## Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

4.5b3271

Alpha Assembly SDS GHS Americas