1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE 3609
Product type: One-part epoxy
Restriction of Use: None identified
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

ID number: 230167
Item number: 20235
Region: United States

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HARMFUL IF SWALLOWED.
CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

<table>
<thead>
<tr>
<th>HAZARD CLASS</th>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACUTE TOXICITY ORAL</td>
<td>4</td>
</tr>
<tr>
<td>SKIN IRRITATION</td>
<td>2</td>
</tr>
<tr>
<td>EYE IRRITATION</td>
<td>2A</td>
</tr>
<tr>
<td>RESPIRATORY SENSITIZATION</td>
<td>1</td>
</tr>
<tr>
<td>SKIN SENSITIZATION</td>
<td>1</td>
</tr>
</tbody>
</table>

PICTOGRAM(S)

Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epichlorohydrin-4,4'-isopropylidene diphenol resin</td>
<td>25068-38-6</td>
<td>30 - 40</td>
</tr>
<tr>
<td>1,3-Isobenzofurandiene, reaction products with diethylenetriamine</td>
<td>90412-31-0</td>
<td>20 - 30</td>
</tr>
<tr>
<td>Dipropylene glycol diglycidyl ether</td>
<td>41638-13-5</td>
<td>20 - 30</td>
</tr>
<tr>
<td>Treated fumed silica</td>
<td>67762-90-7</td>
<td>5 - 10</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>111-40-0</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Skin contact:** Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

**Eye contact:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Ingestion:** Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.

**Symptoms:** See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

**Unusual fire or explosion hazards:** Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.


### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Do not allow product to enter sewer or waterways.

**Clean-up methods:** Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.
7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epichlorohydrin-4,4’-isopropylidene diphenol resin</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>1,3-isobenzofurandione, reaction products with diethylene diamine</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Dipropylene glycol diglycidyl ether</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Treated fumed silica</td>
<td>10 mg/m³ TWA Inhalable dust. 3 mg/m³ TWA Respirable fraction.</td>
<td>15 mg/m³ TWA Total dust. 5 mg/m³ TWA Respirable fraction.</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Diethylene diamine</td>
<td>(SKIN) 1 ppm TWA</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

Engineering controls: Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state: Liquid
- Color: Red, Orange
- Odor: mild, Petroleum
- Odor threshold: Not available.
- pH: Not available.
- Vapor pressure: < 5.0 mm hg (20 °C (68°F))
- Boiling point/range: Not available.
- Melting point/ range: Not available.
- Specific gravity: 1.1
- Vapor density: Not available.
- Flash point: > 93 °C (> 199.4 °F) Tagliabue closed cup
- Flammable/Explosive limits - lower: Not determined
- Flammable/Explosive limits - upper: Not determined
- Autoignition temperature: Not determined
- Flammability: Not applicable
- Evaporation rate: Not available.
- Solubility in water: Not miscible
- Partition coefficient (n-octanol/water): Not available.
- VOC content: 0.22 %; 2.46 g/l
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.
Hazardous reactions: None under normal processing.
Reactivity: Not available.
Conditions to avoid: Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. May cause allergic respiratory reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure).
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye irritation.
Ingestion: Harmful if swallowed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epichlorohydrin-4,4'-isopropylidene diphenol resin</td>
<td>None</td>
<td>Allergen, Irritant</td>
</tr>
<tr>
<td>1,3-Isobenzofurandione, reaction products with diethyleneetriamine</td>
<td>None</td>
<td>No Data</td>
</tr>
<tr>
<td>Dipropylene glycol diglycidyl ether</td>
<td>None</td>
<td>Irritant, Allergen</td>
</tr>
<tr>
<td>Treated fumed silica</td>
<td>None</td>
<td>Irritant</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg</td>
<td>Allergen, Irritant, Eyes</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epichlorohydrin-4,4'-isopropylidene diphenol resin</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>1,3-Isobenzofurandione, reaction products with diethyleneetriamine</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Dipropylene glycol diglycidyl ether</td>
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<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Treated fumed silica</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Not available.
13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)
Proper shipping name: Not regulated (Up to 300 ml max per inner/primary package when shipped as originally packaged only)
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)
Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin) (Up to 300 ml max per inner/primary package when shipped as originally packaged only)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin) (Up to 300 ml max per inner/primary package when shipped as originally packaged only)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information
TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information
CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3
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