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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE SI 5140 known as RTV 5140 **IDH number:** 135264  
**Silicone Potting Comp**  
**Product type:** Silicone sealant **Item number:** 18120  
**Restriction of Use:** None identified **Region:** United States  
**Company address:** **Contact information:**  
 Henkel Corporation Telephone: +1 (860) 571-5100  
 One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center  
 Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.  
 SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2A
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Wash contaminated clothing before reuse.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Silica, amorphous, treated	68909-20-6	10 - 20
Trimethoxy(methyl)silane	1185-55-3	5 - 10
Octamethylcyclotetrasiloxane	556-67-2	0.1 - 1
Dimethoxydimethylsilane	1112-39-6	0.1 - 1
Methanol	67-56-1	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
<b>Ingestion:</b>	Do not induce vomiting. Get medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide. Do not use high volume water jet.
<b>Special firefighting procedures:</b>	Prevent inhalation of fumes and gases. Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of silicon. Formaldehyde. Irritating vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow material to contaminate ground water system.
<b>Clean-up methods:</b>	Maintain good ventilation for large spills. Scrape up as much material as possible. Place scrap material in a well ventilated area and allow to cure to rubber.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
<b>Storage:</b>	For safe storage, store between 8.0 °C (46.4 °F) and 28.0 °C (82.4 °F) Store in a dry area below 90° F.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, treated	10 mg/m <sup>3</sup> TWA Inhalable dust.	6 mg/m <sup>3</sup> TWA	None	None
Trimethoxy(methyl)silane	None	None	None	None
Octamethylcyclotetrasiloxane	None	None	10 ppm TWA	None
Dimethoxydimethylsilane	None	None	None	None
Methanol	200 ppm TWA (SKIN) 250 ppm STEL	200 ppm (260 mg/m <sup>3</sup> ) PEL	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid, Paste
<b>Color:</b>	Clear
<b>Odor:</b>	Slight, Alcoholic
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	< 10 mm hg (21.1 °C (70°F))
<b>Boiling point/range:</b>	Not applicable
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.1 at 20 °C (68°F)
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	Not applicable
<b>Flammable/Explosive limits - upper:</b>	Not applicable
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Polymerises in presence of water.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	5.1 %; 56.1 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of silicon. Irritating vapors. Formaldehyde. Contact with water liberates methanol.
<b>Incompatible materials:</b>	Acids. Bases. Oxidizing agents. Heat, sunlight, or UV light. Water. Alkaline earth metals.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Product is sensitive to light and moisture.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	Inhalation of vapors from uncured sealant may cause respiratory tract irritation. Overexposure to methanol formed during cure may cause drowsiness, nausea, and vomiting. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
<b>Skin contact:</b>	May cause allergic skin reaction. May cause skin irritation.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	Not expected under normal conditions of use. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silica, amorphous, treated	None	No Target Organs
Trimethoxy(methyl)silane	None	Irritant, Allergen
Octamethylcyclotetrasiloxane	None	Irritant
Dimethoxydimethylsilane	None	Irritant, Allergen
Methanol	Oral LD50 (Rat) = 5,628 mg/kg Oral LD50 (Mouse) = 7,300 mg/kg Oral LD50 (Rabbit) = 14.4 g/kg Dermal LD50 (Rabbit) = 15,800 mg/kg Inhalation LC50 (Rat, 4 h) = 64000 ppm	Eyes, Irritant, Metabolic, Nervous System

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, treated	No	No	No
Trimethoxy(methyl)silane	No	No	No
Octamethylcyclotetrasiloxane	No	No	No
Dimethoxydimethylsilane	No	No	No
Methanol	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.  
**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None  
**Exceptions:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.  
**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 3, 5, 8, 10, 11, 15

**Prepared by:** Product Safety and Regulatory Affairs  
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