



Revision Number: 005.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE EA C EPOXY ADHESIVE</b> known as <b>LOCTITE® C™ Hysol®</b> <b>EPOXY AD</b>	<b>IDH number:</b>	1377391
<b>Product type:</b>	Epoxy Hardener	<b>Item number:</b>	1377391
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.  
MAY CAUSE RESPIRATORY IRRITATION.  
MAY CAUSE CANCER.  
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.  
CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
CARCINOGENICITY	1A
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Talc	14807-96-6	40 - 50
Bisphenol A, epichlorohydrin polymer, diethylenetriamine adduct	68610-56-0	20 - 30
Quartz (SiO <sub>2</sub> )	14808-60-7	10 - 20
Diethylenetriamine	111-40-0	10 - 20
4,4'-Isopropylidenediphenol	80-05-7	1 - 5
2-(3,4-Epoxy-cyclohexyl)ethyltrimethoxysilane	3388-04-3	0.1 - 1
N-Aminoethylpiperazine	140-31-8	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Skin contact:** Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

**Eye contact:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.

**Symptoms:** See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Unusual fire or explosion hazards:** In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

**Hazardous combustion products:**

Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Amines. Ammonia. Irritating vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**

Do not allow product to enter sewer or waterways.

**Clean-up methods:**

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

**Handling:**

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed. Refer to Section 8.

**Storage:**

Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Talc	2 mg/m3 TWA Respirable fraction.	0.1 mg/m3 TWA Respirable. 2.4 MPPCF TWA Respirable. 20 MPPCF TWA	None	50 ppm
Bisphenol A, epichlorohydrin polymer, diethylenetriamine adduct	None	None	None	None
Quartz (SiO <sub>2</sub> )	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust.	None	None
Diethylenetriamine	(SKIN) 1 ppm TWA	None	None	None
4,4'-Isopropylidenediphenol	None	None	None	None
2-(3,4-Epoxy-cyclohexyl)ethyltrimethoxysilane	None	None	None	None
N-Aminoethylpiperazine	None	None	None	None

**Engineering controls:**

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

<b>Respiratory protection:</b>	Use a NIOSH approved respirator if ventilation is inadequate.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid, Viscous
<b>Color:</b>	Green
<b>Odor:</b>	Ammoniacal, Strong
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.65
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 100 °C (> 212°F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not available.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0.57 g/l EPA Method 24
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	Polymerization is a highly exothermic reaction and may generate sufficient heat to cause thermal decomposition and/or rupture containers.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Amines. Ammonia. Irritating vapors.
<b>Incompatible materials:</b>	Strong acids. Strong bases. Strong oxidizing agents. Metals. Acrylates. Alcohols. Aldehydes. Ketones. Nitrites.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Avoid temperatures above 38°C (100°F). Keep away from heat, ignition sources and incompatible materials. Keep away from heat, spark and flame.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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**Potential Health Effects/Symptoms**

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause allergic respiratory reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure). Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release. May irritate the nose and respiratory system.

**Skin contact:** Corrosive to skin. Causes skin burns. May cause allergic skin reaction.

**Eye contact:** Causes serious eye damage.

**Ingestion:** Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed. May cause burns of mouth and throat if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Talc	None	Irritant, Lung, Some evidence of carcinogenicity
Bisphenol A, epichlorohydrin polymer, diethylenetriamine adduct	None	No Records
Quartz (SiO <sub>2</sub> )	None	Immune system, Lung, Some evidence of carcinogenicity
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes
4,4'-Isopropylidenediphenol	Oral LD50 (Rat) = 4,100 mg/kg Oral LD50 (Rat) = 3,300 mg/kg Oral LD50 (Mouse) = 5,280 mg/kg Oral LD50 (Mouse) = 2,500 mg/kg Oral LD50 (Mouse) = 4,100 mg/kg	Allergen, Blood, Irritant, Kidney, Reproductive, Spleen
2-(3,4-Epoxy-cyclohexyl)ethyltrimethoxysilane	None	Irritant, Allergen
N-Aminoethylpiperazine	None	Irritant, Corrosive, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Talc	No	Group 2B	No
Bisphenol A, epichlorohydrin polymer, diethylenetriamine adduct	No	No	No
Quartz (SiO <sub>2</sub> )	Known To Be Human Carcinogen.	Group 1	Yes
Diethylenetriamine	No	No	No
4,4'-Isopropylidenediphenol	No	No	No
2-(3,4-Epoxy-cyclohexyl)ethyltrimethoxysilane	No	No	No
N-Aminoethylpiperazine	No	No	No

**12. ECOLOGICAL INFORMATION**

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

<b>Recommended method of disposal:</b>	Follow all local, state, federal and provincial regulations for disposal.
<b>Hazardous waste number:</b>	It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Amines, liquid, corrosive, n.o.s. (Diethylenetriamine)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 2735
<b>Packing group:</b>	III

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Amines, liquid, corrosive, n.o.s. (Diethylenetriamine)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 2735
<b>Packing group:</b>	III

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylenetriamine)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 2735
<b>Packing group:</b>	III

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 4,4'-Isopropylidenediphenol (CAS# 80-05-7).
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 11/10/2017

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