# Valutek ESD Polyester Wiper

Part Number: VTPNWESD



## Description:

Valutek's ESD polyester wiper is constructed from 100% continuous-filament polyester in a double-knit, no-run, interlock pattern with a conductive fiber designed to dissipate electrical charge. This substrate exhibits moderate absorbency and low levels of particulate and extractable counts. Laundered and packaged in a controlled environment, all Valutek wipers are tested and manufactured in ISO compliant facilities under Valutek inspection and strict process control to ensure Valutek quality standard and product specifications.



#### Features:

- 100% continuous filament, double-knit polyester fiber
- Cold knife cut edges
- Chemically compatible with IPA and other common solvents
- Excellent absorbency and abrasion resistance
- Low levels of particulate and extractable counts
- Low in fibers generation

**Application:** As part of the **Valutek Microtek product family**, this product is recommended for use in a cleanroom Class 100-1,000 (ISO 5-6) critical environment. It is commonly used in a wide variety of applications, such as optics and LCD screen cleaning, electronic manufacturing, optical cleaning and pharmaceutical manufacturing.

### Pre-Wetted Option:

The wiper is available pre-wetted with custom chemistries.

#### VTPNWESD Sizes and Packaging

Wiper Part Number	Size		Packaging
VTPNWESD-99	9" x 9"	23 cm x 23 cm	150 ea/bag, 8 bags/case, 1200 ea/case

- All wipers are packed in double poly bags, vacuum sealed, flat packed in carton boxes with a carton liner.
- Critical environment compatible. All wipers are lot traceable with retention samples held in Quality Control for 36 months from manufacturer date.



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#### **VTPNWESD Technical Performance**

Attribute	Value	Units	Test Method	
Basis Weight	155 ± 5	g/m²	TAPPI T-410	
Absorbency				
Sorptive Efficiency	2.8	mL/g	IEST-RP.CC004.3, Sec 8.1/Sec 8.2	
Sorptive Capacity	490	mL/m²		
Sorptive Rate	0.5	second		
Particle Counts				
LPC: ≥0.5 μm	3.0	10 <sup>6</sup> particles/m <sup>2</sup>	IEST-RP.CC004.3, Sec 6.1.3/Sec 6.2.1	
Fibers > 100 μm	7500	fibers/m <sup>2</sup>	IEST-RP.CC004.3, Sec 6.1.3/Sec 6.2.2 ASTM E2090-12	
Non Volatile Residue (NVR)				
IPA Extractant	0.12	g/m²	IEST-RP.CC004.3, Sec 7.1.2	
Extractable Counts (Ions)				
Sodium(Na+)	0.36	ppm	IEST-RP.CC004.3, Sec 7.2.2	
Potassium(K+)	0.05	ppm		
Chloride(Cl <sup>-</sup> )	0.59	ppm		
Electrostatic Discharge Properties:				
Surface Resistivity	$4.5 \times 10^7$	ohms	MIL-STD-81705B	
Static Decay Time	<1.3	second	ASTM D257	

<sup>\*</sup>Note: Technical data represented in this table are typical values at the time of publication. Third party independent lab test results available upon request.

