



Revision Number: 006.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	FREKOTE® 700-NC™ RELEASING INTERFACE PART NO. 38425	IDH number:	548990
Product type:	Mold Release	Item number:	38425
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

Contains one or more components for which a Toxic Substances Control Act (TSCA) Low Volume Exemption (LVE) applies. See Section 15.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: FLAMMABLE LIQUID AND VAPOR.
MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.

Response: IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Hydrotreated heavy naphtha	64742-48-9	70 - 80
Dibutyl ether	142-96-1	10 - 20
Alkanes, C7-10-iso-	90622-56-3	1 - 5
Octane	111-65-9	1 - 5
Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	1432471-92-5	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention.

Ingestion: Do not induce vomiting. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Never give anything by mouth to an unconscious person. Get immediate medical attention.

Symptoms: See Section 11.

Notes to physician: This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray. Keep personnel upwind of fire.

Unusual fire or explosion hazards:

Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids.

Hazardous combustion products:

Oxides of carbon. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways. Prevent further leakage or spillage if safe to do so. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas. This product is insoluble in water and will float on surface.

Clean-up methods:

Remove all sources of ignition. Ventilate area. Wear suitable protective clothing, gloves and eye/face protection. Keep upwind of the spilled material and isolate exposure. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:

During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Make sure containers are properly grounded before use or transfer of material. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.

Storage:

For safe storage, store at or below 48.8 °C (119.8 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Hydrotreated heavy naphtha	None	100 ppm (400 mg/m3) PEL	None	196 ppm TWA
Dibutyl ether	None	None	None	None
Alkanes, C7-10-iso-	None	None	None	None
Octane	300 ppm TWA	500 ppm (2,350 mg/m3) PEL	None	None
Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	None	None	None	None

Engineering controls:

Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

Respiratory protection:	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Colorless
Odor:	Mild, Solvent
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	30 mbar
Boiling point/range:	> 112 °C (> 233.6 °F) 1,013 hPa
Melting point/ range:	Not determined
Specific gravity:	0.754
Vapor density:	Heavier than air.
Flash point:	31 °C (87.8 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	> 200 °C (> 392°F) (value for solvent)
Flammability:	Not applicable
Evaporation rate:	Slower than ether.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	754 g/l of coating
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Hydrocarbons. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Exposure to air or moisture over prolonged periods. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation: May cause central nervous system effects with nausea, dizziness and headache.
Skin contact: Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Eye contact: Causes serious eye irritation.
Ingestion: Principal hazard of ingestion is aspiration into the lungs and subsequent pneumonitis.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Hydrotreated heavy naphtha	None	Irritant
Dibutyl ether	None	Irritant, Central nervous system, Cardiac, Kidney, Gastrointestinal, Mutagen
Alkanes, C7-10-iso-	None	Central nervous system, Irritant, Lung, Cardiac
Octane	Inhalation LC50 (Rat, 4 h) = 118 mg/l	Central nervous system, Irritant, Lung
Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Hydrotreated heavy naphtha	No	No	No
Dibutyl ether	No	No	No
Alkanes, C7-10-iso-	No	No	No
Octane	No	No	No
Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RESIN SOLUTION (Octane)
Hazard class or division: 3
Identification number: UN 1866
Packing group: III
Marine pollutant: Octane

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Fire, Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: Dibutyl ether (CAS# 142-96-1) 100 lbs. (45.4 kg)
Octane (CAS# 111-65-9) 100 lbs. (45.4 kg)
California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Regulatory Affairs

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