

Safety Data Sheet

acc. to OSHA HCS 29CFR1910.1200

Printing Date 07/13/2018

Version number 11

Reviewed on 07/13/2018

1 Identification

Trade name: EM828 Sn96.5Ag3.0Cu0.5**Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.**Application of the substance / the preparation:**

Solder paste

Flux cored solder

Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

Kester Inc.

800 West Thorndale Avenue

Itasca, IL 60143 USA

Tel (630) 616-4000

Tel International 00 1 630 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.

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Kester GmbH

Ganghofer Strasse 45

D-82216 Gernlinden Germany

Tel +49 (0) 8142 4785 0

Information department: Product Compliance: EHS_Kester@kester.com**Emergency telephone number:**

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300

CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

2 Hazard(s) identification

Classification of the substance or mixture

Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Label elements**GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).**Hazard pictograms**

GHS08

Safety Data Sheet
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(Contd. of page 1)

Signal word Danger

Hazard-determining components of labeling:

Acid Modified Hydrogenated Rosin
Rosin

Hazard statements

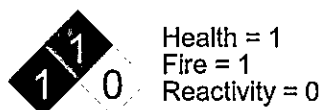
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.

Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 If on skin: Wash with plenty of water.
P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:

NFPA ratings (scale 0 - 4)



Health = 1
Fire = 1
Reactivity = 0

HMIS-ratings (scale 0 - 4)



HEALTH 1 Health = *1
FIRE 1 Fire = 1
REACTIVITY 0 Reactivity = 0

Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable.
vPvB: Not applicable.

3 Composition/information on ingredients

Description: Mixture of the substances listed below with nonhazardous additions.

CAS No.	Description	% Range
CAS: 7440-31-5	TIN (Sn)	85-100%
CAS: 7440-22-4	SILVER (Ag)	3-5%
Trade Secret	Acid Modified Hydrogenated Rosin	⚠ Resp. Sens. 1, H334 ⚠ Skin Sens. 1, H317 1-3%
CAS: 7440-50-8	COPPER (Cu)	0-1%
CAS: 9002-93-1	Ethoxylated Octylphenol, Branched	⚠ Acute Tox. 4, H302; Eye Irrit. 2A, H319 1-3%
Trade Secret	Ethoxylated Amines	⚠ Eye Dam. 1, H318 ⚠ Skin Irrit. 2, H315 ≥1-<3%
Trade Secret	Rosin	⚠ Skin Sens. 1, H317 ≥0.1-<1%

SVHC

CAS: 9002-93-1 Ethoxylated Octylphenol, Branched

(Contd. on page 3)

Safety Data Sheet
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Reviewed on 07/13/2018

Trade name: EM828 Sn96.5Ag3.0Cu0.5

(Contd. of page 2)

4 First-aid measures

Description of first aid measures

General information: Follow general first aid procedures.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Immediately wash with water and soap and rinse thoroughly.

After eye contact: Rinse opened eye for several minutes under running water.

After swallowing: Seek immediate medical advice.

Information for doctor:

Most important symptoms and effects, both acute and delayed No further relevant information available.

Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

Extinguishing media

Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon dioxide (CO₂)

Aliphatic aldehydes

Advice for firefighters

Protective equipment: No special measures required.

Additional information Flux in cored solder may ignite when the solder melts in a fire.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation

Environmental precautions: Do not allow to enter sewers/ surface or ground water.

Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to item 13.

Melted solder will solidify on cooling and can be scraped up. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

Protective Action Criteria for Chemicals

PAC-1:

CAS: 7440-31-5	TIN (Sn)	6 mg/m ³
CAS: 7440-22-4	SILVER (Ag)	0.3 mg/m ³
CAS: 7440-50-8	COPPER (Cu)	3 mg/m ³
	Rosin	72 mg/m ³

PAC-2:

CAS: 7440-31-5	TIN (Sn)	67 mg/m ³
CAS: 7440-22-4	SILVER (Ag)	170 mg/m ³
CAS: 7440-50-8	COPPER (Cu)	33 mg/m ³
	Rosin	790 mg/m ³

(Contd. on page 4)

Printing Date 07/13/2018

Version number 11

Reviewed on 07/13/2018

Trade name: EM828 Sn96.5Ag3.0Cu0.5

PAC-3:		(Contd. of page 3)
CAS: 7440-31-5	TIN (Sn)	400 mg/m ³
CAS: 7440-22-4	SILVER (Ag)	990 mg/m ³
CAS: 7440-50-8	COPPER (Cu)	200 mg/m ³
	Rosin	1,500 mg/m ³

7 Handling and storage

Handling:

Precautions for safe handling Prevent formation of dust.

Information about protection against explosions and fires: No special measures required.

Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: Store in a cool location.

Information about storage in one common storage facility: Not required.

Further information about storage conditions: Exposure to sulfur or to high humidity will tarnish solder surface.

Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see item 7.

Control parameters

Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

CAS: 7440-31-5 TIN (Sn)	
PEL	Long-term value: 2 mg/m ³ metal
REL	Long-term value: 2 mg/m ³
TLV	Long-term value: 2 mg/m ³ metal
CAS: 7440-22-4 SILVER (Ag)	
PEL	Long-term value: 0.01 mg/m ³
REL	Long-term value: 0.01 mg/m ³
TLV	Long-term value: 0.1 mg/m ³ metal: dust and fume
CAS: 7440-50-8 COPPER (Cu)	
PEL	Long-term value: 1* 0.1** mg/m ³ as Cu *dusts and mists **fume
REL	Long-term value: 1* 0.1** mg/m ³ as Cu *dusts and mists **fume
TLV	Long-term value: 1* 0.2** mg/m ³ *dusts and mists; **fume; as Cu
Rosin	
TLV	DSEN, RSEN, L

Additional information:

PEL = Permissible Exposure Limit (OSHA)

TLV = Threshold Limit Value (ACGIH)

Safety Data Sheet
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Printing Date 07/13/2018

Version number 11

Reviewed on 07/13/2018

Trade name: EM828 Sn96.5Ag3.0Cu0.5

(Contd. of page 4)

OSHA= Occupational Safety and Health Administration
ACGIH= American Conference of Governmental Industrial Hygienists

Exposure controls

Personal protective equipment:

General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Breathing equipment:

When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

Protection of hands:



Protective gloves

Material of gloves:

Nitrile rubber, NBR

Natural rubber, NR

Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:



Safety glasses

9 Physical and chemical properties

Information on basic physical and chemical properties

General Information

Appearance:

Form: Pasty
Color: Silver grey
Odor: Mild

pH-value: Not applicable.

Change in condition

Melting point/Melting range: Undetermined.
Boiling point/Boiling range: 2,362 °C (4,283.6 °F)

Flash point: >93 °C (>199.4 °F)

Flammability (solid, gaseous): Not determined.

Auto igniting: Product is not selfigniting.

Danger of explosion: Product does not present an explosion hazard.

Vapor pressure: Not applicable.

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS 29CFR1910.1200

Printing Date 07/13/2018

Version number 11

Reviewed on 07/13/2018

Trade name: EM828 Sn96.5Ag3.0Cu0.5

(Contd. of page 5)

Density: Not determined.
Vapor density: Not applicable.

Solubility in / Miscibility with Water: Insoluble.

Solvent content: Water: 0.0 %

Solids content: 99.0 %

10 Stability and reactivity

Reactivity No further relevant information available.

Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

Possibility of hazardous reactions No dangerous reactions known.

Conditions to avoid No further relevant information available.

Incompatible materials: Strong acids, strong oxidizers.

Hazardous decomposition products:

Carbon monoxide and carbon dioxide

When heated to soldering temperatures, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes and acids.

11 Toxicological information

Information on toxicological effects

Acute toxicity:

Primary irritant effect:

on the skin: Possible local irritation by contact with flux or fumes.

on the eye:

Irritating effect.

Smoke during soldering can cause eye irritation.

through inhalation:

Flux fumes during soldering may cause irritation and damage of mucous membranes and respiratory system.

Sensitization:

Sensitization possible through inhalation.

Sensitization possible through skin contact.

Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Irritant

Carcinogenic categories

IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

NTP (National Toxicology Program)

None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

(Contd. on page 7)

Safety Data Sheet
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Printing Date 07/13/2018

Version number 11

Reviewed on 07/13/2018

Trade name: EM828 Sn96.5Ag3.0Cu0.5

(Contd. of page 6)

12 Ecological information

Toxicity

Aquatic toxicity: No further relevant information available.

Additional ecological information:

General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

13 Disposal considerations

Waste treatment methods

Recommendation:

Disposal must be made according to official regulations.

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

14 Transport information

UN-Number

DOT, ADR, ADN, IMDG, IATA

Not applicable

UN proper shipping name

DOT, ADR, ADN, IMDG, IATA

Not applicable

Transport hazard class(es)

DOT, ADR, ADN, IMDG, IATA

Class

Not applicable

Packing group

DOT, IMDG, IATA

Not applicable

Marine pollutant:

No

Special precautions for user

Not applicable.

Transport in bulk according to Annex II of MARPOL73/78

and the IBC Code

Not applicable.

UN "Model Regulation":

Not applicable

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

All ingredients are listed on the following Government Inventories:

China: Inventory of Existing Chemical Substances in China (IECSC)

Korea: Korea Existing Chemicals List (ECL)

Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)

Japan: Inventory of Existing and New Chemical Substances (ENCS)

Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)

USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

USA The following information relates to product regulation specific to the USA.

(Contd. on page 8)

Printing Date 07/13/2018

Version number 11

Reviewed on 07/13/2018.

Trade name: EM828 Sn96.5Ag3.0Cu0.5

(Contd. of page 7)

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):

None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):

CAS: 7440-22-4 SILVER (Ag)

CAS: 7440-50-8 COPPER (Cu)

California Proposition 65

Chemicals known to cause cancer:

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

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None of the ingredients is listed.

Chemicals known to cause reproductive toxicity:

WARNING: This product contains a chemical(s) known to the State of California to cause birth defects and/or other reproductive harm.

None of the ingredients is listed.

Carcinogenic categories

EPA (Environmental Protection Agency)

CAS: 7440-22-4 SILVER (Ag)

CAS: 7440-50-8 COPPER (Cu)

D
D

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

CANADA:

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms



GHS08

Signal word Danger

Hazard-determining components of labeling:

Acid Modified Hydrogenated Rosin

Rosin

Hazard statements

H319 Causes serious eye irritation.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

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Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 If on skin: Wash with plenty of water.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

(Contd. on page 9)

Safety Data Sheet

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P501 Dispose of contents/container in accordance with local/regional/national/international regulations. (Contd. of page 8)

Other regulations, limitations and prohibitive regulations
Substances of very high concern (SVHC) according to REACH, Article 57

CAS: 9002-93-1 Ethoxylated Octylphenol, Branched

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing Safety Data Sheet (SDS): Product Compliance / EHS Department

Contact: EHS_Kester@kester.com

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

SVHC: Substances of Very High Concern

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Resp. Sens. 1: Respiratory sensitisation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

*** Data compared to the previous version altered.**