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1. PRODUCT AND COMPANY IDENTIFICATION

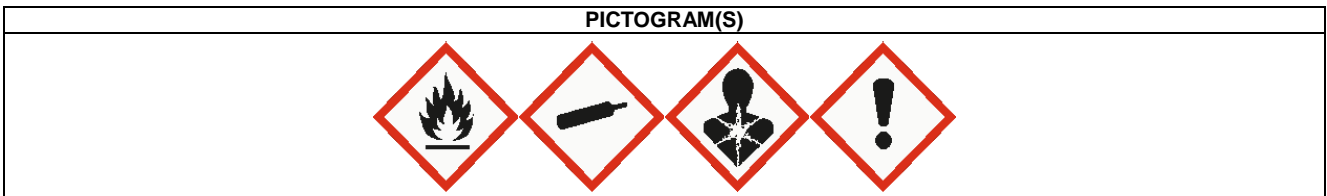
Product name: LOCTITE FREKOTE 770NC known as FREKOTE 770-NC AEROSOL
IDH number: 398489
Product type/use: Mold Release
Item number: 83469
Restriction of Use: None identified
Region: United States
Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

Contains one or more components for which a Toxic Substances Control Act (TSCA) Low Volume Exemption (LVE) applies. See Section 15.

2. HAZARDS IDENTIFICATION

| EMERGENCY OVERVIEW | |
|--------------------|---|
| DANGER: | EXTREMELY FLAMMABLE AEROSOL. CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED. MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS. CAUSES SKIN IRRITATION. MAY CAUSE DROWSINESS OR DIZZINESS. |

| HAZARD CLASS | HAZARD CATEGORY |
|--|-----------------|
| FLAMMABLE AEROSOL. | 1 |
| GASES UNDER PRESSURE | Compr. Gas |
| SKIN IRRITATION | 2 |
| SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE | 3 |
| ASPIRATION HAZARD | 1 |



Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Avoid breathing mist or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves.

Response: IF SWALLOWED: Immediately call a physician or poison control center. IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. Take off contaminated clothing.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|---|--------------|-------------|
| Hydrocarbons, C7-C9, isoalkanes | 1174921-67-5 | 80 - 100 |
| propane | 74-98-6 | 10 - 30 |
| Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS) | 1432471-92-5 | 1 - 5 |
| 2,2,4-trimethylpentane | 540-84-1 | 0.1 - 1 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

| | |
|----------------------------|--|
| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. |
| Skin contact: | Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention. |
| Ingestion: | Keep individual calm. Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. Never give anything by mouth to an unconscious person. Get immediate medical attention. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. |
| Symptoms: | See Section 11. |
| Notes to physician: | This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting. |

5. FIRE FIGHTING MEASURES

| | |
|---|--|
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool. Keep personnel upwind of fire. |
| Unusual fire or explosion hazards: | Contents under pressure. Do not puncture or incinerate pressurized containers. Containers exposed to fire should be cooled with water to prevent vapor pressure buildup which could result in container rupture. If a leak or spill has not ignited, use water spray to disperse vapors. The liquid is volatile and gives off invisible vapors. Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids. |
| Hazardous combustion products: | Oxides of carbon. Irritating organic vapours. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|---|
| Environmental precautions: | Do not allow product to enter sewer or waterways. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas. This product is insoluble in water and will float on surface. |
|-----------------------------------|---|

Clean-up methods:

Remove all sources of ignition. Ventilate area. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Keep upwind of the spilled material and isolate exposure. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Avoid contact with eyes, skin and clothing. Do not breathe gas/fumes/vapor/spray. Do not taste or swallow. Do not puncture or incinerate pressurized containers. Wash thoroughly after handling. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.

Storage:

For safe storage, store at or below 48.8 °C (119.8 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|---|---|-----------------------------|-----------|-------|
| Hydrocarbons, C7-C9, isoalkanes | None | None | None | None |
| propane | D: Simple asphyxiant, EX: Explosion hazard (Simple asphyxiant.) | 1,000 ppm (1,800 mg/m3) PEL | None | None |
| Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS) | None | None | None | None |
| 2,2,4-trimethylpentane | 300 ppm TWA 300 ppm TWA | 500 ppm (2,350 mg/m3) PEL | None | None |

Engineering controls:

Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

Respiratory protection:

Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|--|-------------------------------|
| Physical state: | Aerosol |
| Color: | Clear colorless |
| Odor: | Slight |
| Odor threshold: | Not available. |
| pH: | Not available. |
| Vapor pressure: | Not available. |
| Boiling point/range: | Compressed Gas. |
| Melting point/ range: | Not determined |
| Specific gravity: | 0.712 |
| Vapor density: | Heavier than air. |
| Flash point: | Flammable by flame extension. |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Flammability: | Extremely flammable aerosol. |
| Evaporation rate: | Not determined |

| | |
|---|------------------|
| Solubility in water: | Insoluble |
| Partition coefficient (n-octanol/water): | Not determined |
| VOC content: | 90.55 %; 644 g/l |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

| | |
|--|--|
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | Will not occur. |
| Hazardous decomposition products: | None reasonably foreseeable. |
| Incompatible materials: | Strong oxidizing agents. Water. Humid air. |
| Reactivity: | Not available. |
| Conditions to avoid: | Store away from incompatible materials. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

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|----------------------|---|
| Inhalation: | Vapors and mists will irritate nose and throat and possibly eyes. High vapor concentrations (greater than approximately 1000 ppm) may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness, and other central nervous system effects, including death. |
| Skin contact: | Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis. |
| Eye contact: | This product may cause irritation to the eyes. |
| Ingestion: | This product may be fatal if it is swallowed. Aspiration may occur during swallowing or vomiting, resulting in lung damage. May cause central nervous system effects, such as headache, nausea, vomiting, abdominal pain, dizziness, confusion, and breathing difficulties. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|---|--|---|
| Hydrocarbons, C7-C9, isoalkanes | None | No Data |
| propane | Inhalation LC50 (Rat, 4 h) = > 13023 ppm Inhalation LC50 (Rat, 4 h) = > 13023 ppm | Cardiac, Central nervous system, Irritant |
| Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS) | None | No Data |
| 2,2,4-trimethylpentane | Inhalation LC50 (Rat, 4 h) = > 33.52 mg/l | Lung, Irritant, Central nervous system, Liver, Kidney |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|---|----------------|-----------------|--|
| Hydrocarbons, C7-C9, isoalkanes | No | No | No |
| propane | No | No | No |
| Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS) | No | No | No |
| 2,2,4-trimethylpentane | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Do not puncture or incinerate pressurized containers. Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Aerosols
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Aerosols, flammable
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: AEROSOLS
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. This product contains one or more components with a Low Volume Exemption (LVE) in accordance with 40 CFR 723.50. Quantities may be limited.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Fire, Pressure, Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: propane (CAS# 74-98-6) 100 lbs. (45.4 kg)

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 3, 8, 11, 15

Prepared by: Product Safety and Regulatory Affairs

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