



Revision Number: 011.0

Issue date: 03/07/2023

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE 515 GASKET MAKER known as Gasket Eliminator(R) 515 Flang</b>	<b>IDH number:</b>	209756
<b>Product type/use:</b>	Anaerobic Adhesive	<b>Item number:</b>	51517
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

**2. HAZARDS IDENTIFICATION**

EMERGENCY OVERVIEW	
<b>DANGER:</b>	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE DAMAGE. SUSPECTED OF CAUSING CANCER. MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
CARCINOGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

PICTOGRAM(S)

**Precautionary Statements**

<b>Prevention:</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Silica, amorphous, fumed, cryst.-free	112945-52-5	5 - 10
Acrylic acid	79-10-7	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
Saccharin	81-07-2	1 - 5
2-Hydroxyethyl methacrylate	868-77-9	0.1 - 1
Ethylene glycol	107-21-1	0.1 - 1
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1
methacrylic acid	79-41-4	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
<b>Hazardous combustion products:</b>	Oxides of sulfur. Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.
<b>Storage:</b>	For safe storage, store between 0 °C (32°F) and 32 °C (89.6 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, fumed, cryst.-free	3 mg/m <sup>3</sup> TWA Respirable particles. 10 mg/m <sup>3</sup> TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m <sup>3</sup> TWA 50 MPPCF TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction. 15 mg/m <sup>3</sup> TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Cumene hydroperoxide	None	None	1 ppm (6 mg/m <sup>3</sup> ) TWA (SKIN)	None
Saccharin	None	None	None	None
2-Hydroxyethyl methacrylate	None	None	None	None
Ethylene glycol	25 ppm TWA Vapor fraction 50 ppm STEL Vapor fraction 10 mg/m <sup>3</sup> STEL Aerosol, inhalable.	None	None	None
1-Acetyl-2-phenylhydrazine	None	None	None	None
methacrylic acid	20 ppm TWA	None	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Use an organic vapor respirator for concentrations exceeding the Occupational Exposure Limit.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Gel, Liquid
<b>Color:</b>	Purple
<b>Odor:</b>	Sharp
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable, Product is non-polar/aprotic.
<b>Vapor pressure:</b>	< 10 mm hg (80 °F (26.7 °C)) < 0.13 mbar (20 °C (68°F))
<b>Boiling point/range:</b>	> 150 °C (> 302°F)
<b>Melting point/ range:</b>	Not applicable, Product is a liquid
<b>Specific gravity:</b>	1.1
<b>Vapor density:</b>	> 1 20 °C
<b>Flash point:</b>	> 100 °C (> 212°F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	The product is not flammable.
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Slight
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	1.41 %; 15.4 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of sulfur. Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.
<b>Incompatible materials:</b>	Strong oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause nose, throat and lung irritation.
<b>Skin contact:</b>	May cause allergic skin reaction. This product may be severely irritating to the skin.
<b>Eye contact:</b>	Causes serious eye damage.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silica, amorphous, fumed, cryst.-free	None	No Data
Acrylic acid	Oral LD50 (Rat) = 33.5 mg/kg Oral LD50 (Mouse) = 2,400 mg/kg Oral LD50 (Rat) = 2.5 g/kg Oral LD50 (Rat) = 193 mg/kg Oral LD50 (Rat) = 1,250 mg/kg Inhalation LC50 (Rat, 4 h) = 3.6 mg/l Inhalation LC50 (Rat, 4 h) = > 3.9 - < 4.8 mg/l Inhalation LC50 (Rat, 4 h) = > 5.1 mg/l	Allergen, Corrosive, Irritant, Kidney, Liver
Cumene hydroperoxide	None	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Saccharin	Oral LD50 (Mouse) = 17 g/kg	No Target Organs
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg	Irritant, Allergen
Ethylene glycol	Oral LD50 (Rat) = 5.89 g/kg Oral LD50 (Mouse) = 14.6 g/kg Dermal LD50 (Rabbit) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic
1-Acetyl-2-phenylhydrazine	Oral LD50 (Mouse) = 270 mg/kg	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity
methacrylic acid	Oral LD50 (Mouse) = 1,332 mg/kg Oral LD50 (Mouse) = 1,600 mg/kg Oral LD50 (Mouse) = 1,250 mg/kg Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Rat) = 1,060 mg/kg Oral LD50 (Rat) = 2,224 mg/kg Dermal LD50 (Rabbit) = 500 mg/kg	Corrosive, Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, fumed, cryst.-free	No	No	No
Acrylic acid	No	No	No
Cumene hydroperoxide	No	No	No
Saccharin	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
Ethylene glycol	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
methacrylic acid	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

**Information provided is for unused product only.**

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** RQ, Environmentally hazardous substance, liquid, n.o.s.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**DOT Hazardous Substance(s):** alpha,alpha-Dimethylbenzylhydroperoxide

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** RQ, Environmentally hazardous substance, liquid, n.o.s.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7). Cumene hydroperoxide (CAS# 80-15-9). Saccharin (CAS# 81-07-2).

**CERCLA Reportable quantity:** Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** 3,8,9,11,15

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 03/07/2023

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