

CAPCURE® 3-800 US

Version 1.1 Revision Date: 06/25/2021 SDS Number: 400001021410 Date of last issue: 06/08/2021
Date of first issue: 06/08/2021

Print Date 10/12/2021

SECTION 1. IDENTIFICATION

Product name : CAPCURE® 3-800 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy curing agent

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 3

Chronic aquatic toxicity : Category 3

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves.
Response:

CAPCURE® 3-800 US

Version 1.1 Revision Date: 06/25/2021 SDS Number: 400001021410 Date of last issue: 06/08/2021
 Date of first issue: 06/08/2021

Print Date 10/12/2021

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/
 attention.

P363 Wash contaminated clothing before reuse.

Storage:

Not available

Disposal:

P501 Dispose of contents/container to an approved facility in
 accordance with local, regional, national and international
 regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	72244-98-5	90 - 100

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
 Show this safety data sheet to the doctor in attendance.
 Treat symptomatically.
 Get medical attention if symptoms occur.
- If inhaled : If inhaled, remove to fresh air.
 Get medical attention if symptoms occur.
- In case of skin contact : If on skin, rinse well with water.
- In case of eye contact : Flush eyes with water as a precaution.
 Remove contact lenses.
 Keep eye wide open while rinsing.
 If eye irritation persists, consult a specialist.
- If swallowed : Induce vomiting immediately and call a physician.
 Keep respiratory tract clear.
 Never give anything by mouth to an unconscious person.
 If symptoms persist, call a physician.

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2021
1.1	06/25/2021	400001021410	Date of first issue: 06/08/2021

Print Date 10/12/2021

- Most important symptoms and effects, both acute and delayed : None known.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing. If potential for exposure exists refer to Section 8 for specific personal protective equipment. Avoid inhalation, ingestion and contact with skin and eyes. No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Carbon oxides
Sulphur oxides
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	06/25/2021	400001021410	06/08/2021
			Date of first issue: 06/08/2021

Print Date 10/12/2021

respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 50 - 86 °F / 10 - 30 °C

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2021
1.1	06/25/2021	400001021410	Date of first issue: 06/08/2021

Print Date 10/12/2021

by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Remarks

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.
The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Eye protection

: Eye wash bottle with pure water
Tightly fitting safety goggles

Skin and body protection

: Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

: When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : viscous liquid

Colour : light yellow

Odour : rotten-egg like

Odour Threshold : No data is available on the product itself.

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2021
1.1	06/25/2021	400001021410	Date of first issue: 06/08/2021

Print Date 10/12/2021

pH	:	3 - 5
Softening point	:	-40 °F / -40 °C
Boiling point	:	No data is available on the product itself.
Flash point	:	437 °F / 225 °C Method: closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 0.16 Pa (68 °F / 20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.154 (68 °F / 20 °C)
Density	:	1.154 g/cm ³ (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	62.1 g/l (68 °F / 20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	log Pow: > 1.2 (68 °F / 20 °C)
Auto-ignition temperature	:	698 °F / 370 °C
Decomposition temperature	:	608 °F / 320 °C
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		
Viscosity, dynamic	:	16,400 mPa.s (68 °F / 20 °C)
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Surface tension	:	29.9 mN/m, 68 °F / 20 °C
Particle size	:	No data is available on the product itself.

CAPCURE® 3-800 US

Version 1.1 Revision Date: 06/25/2021 SDS Number: 400001021410 Date of last issue: 06/08/2021
Date of first issue: 06/08/2021

Print Date 10/12/2021

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : None known.

Incompatible materials : None known.

Hazardous decomposition products : carbon monoxide
carbon dioxide
Sulphur Oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 2,614 mg/kg
Method: Calculation method

Components:

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Acute inhalation toxicity : LC50 (Rat, male and female): > 0.1 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

Components:

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Acute dermal toxicity : LD50 (Rabbit, male and female): > 10,200 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

CAPCURE® 3-800 US

Version 1.1 Revision Date: 06/25/2021 SDS Number: 400001021410 Date of last issue: 06/08/2021
Date of first issue: 06/08/2021

Print Date 10/12/2021

Skin corrosion/irritation**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

Method: OECD Test Guideline 439

Result: No skin irritation

Serious eye damage/eye irritation**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Respiratory or skin sensitisation**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitiser, sub-category 1B.

Assessment: No data available

Germ cell mutagenicity**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

GLP: yes

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

GLP: yes

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

GLP: yes

Genotoxicity in vivo : No data available

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2021
1.1	06/25/2021	400001021410	Date of first issue: 06/08/2021

Print Date 10/12/2021

Germ cell mutagenicity-
Assessment : No data available

Carcinogenicity

No data available

Carcinogenicity -
Assessment : No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Effects on fertility : No data available

Effects on foetal
development : No data available

Reproductive toxicity -
Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Species: Rat, male and female

NOAEL: 75 mg/kg

Application Route: Oral

Dose: 75, 250 and 1000 mg/kg bw/d

Method: OECD Test Guideline 408

Repeated dose toxicity -
Assessment : No data available

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2021
1.1	06/25/2021	400001021410	Date of first issue: 06/08/2021

Print Date 10/12/2021

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 87 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 12 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202**Components:**

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2021
1.1	06/25/2021	400001021410	Date of first issue: 06/08/2021

Print Date 10/12/2021

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 733 mg/l
 Exposure time: 72 h
 Test Type: static test
 Method: OECD Test Guideline 201
 GLP: yes

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 3.5 mg/l
 Exposure time: 21 d
 Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

Toxicity to microorganisms : No data available

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Biodegradability : Test Type: aerobic
 Inoculum: activated sludge
 Result: Not biodegradable
 Biodegradation: 5 %

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2021
1.1	06/25/2021	400001021410	Date of first issue: 06/08/2021

Print Date 10/12/2021

Exposure time: 28 d
Method: OECD Test Guideline 301B

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Bioaccumulation : No data available

Partition coefficient: n-octanol/water - Product : log Pow: > 1.2 (68 °F / 20 °C)

Mobility in soil

Mobility : No data available

Distribution among environmental compartments : No data available

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound : No data available

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2021
1.1	06/25/2021	400001021410	Date of first issue: 06/08/2021

Print Date 10/12/2021

halogens (AOX)

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****UNRTDG**

Not regulated as dangerous goods

IATA-DGR

UN/ID No.	: UN 3334
Proper shipping name	: Aviation regulated liquid, n.o.s. (MERCAPTAN-TERMINATED POLYMER)
Class	: 9
Packing group	: III
Labels	: Miscellaneous
Packing instruction (cargo aircraft)	: 964
Packing instruction (passenger aircraft)	: 964

IMDG-Code

Not regulated as dangerous goods

CAPCURE® 3-800 US

Version 1.1 Revision Date: 06/25/2021 SDS Number: 400001021410 Date of last issue: 06/08/2021
 Date of first issue: 06/08/2021

Print Date 10/12/2021

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

Not regulated as dangerous goods

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
sulphuric acid	7664-93-9	1000	

SARA 311/312 Hazards : Respiratory or skin sensitisation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including sulphuric acid, nitrilotriacetic acid, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

ENCS : Not in compliance with the inventory

KECI : Not in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

CAPCURE® 3-800 US

Version 1.1 Revision Date: 06/25/2021 SDS Number: 400001021410 Date of last issue: 06/08/2021
 Date of first issue: 06/08/2021

Print Date 10/12/2021

Inventories

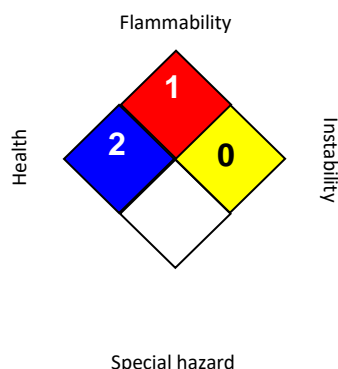
AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Further information****NFPA 704:****HMIS® IV:**

HEALTH		2
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 06/25/2021

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and

CAPCURE® 3-800 US

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2021
1.1	06/25/2021	400001021410	Date of first issue: 06/08/2021

Print Date 10/12/2021

behaviour should be determined by the user and made known to handlers, processors and end users.

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