



Revision Number: 009.1

Issue date: 03/24/2025

1. IDENTIFICATION

Product name: LOCTITE 3128 30ML EFD EN**Product type/** Epoxy adhesive**Recommended use:****Restriction of Use:** None identified**Company address:**

Henkel Corporation

One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 623567**Item number:** FP8013-V19**Region:** United States**Contact information:**

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC

1-800-424-9300 (toll free) or 1-703-527-3887

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Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: H315 - CAUSES SKIN IRRITATION.
 H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.
 H319 - CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:

P261 - Avoid breathing mist/vapours.
 P264 - Wash affected area thoroughly after handling.
 P272 - Contaminated work clothing should not be allowed out of the workplace.

Response:

P280 - Wear protective gloves, eye protection, and face protection.
 P302+P352 - IF ON SKIN: Wash with plenty of water.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 - If skin irritation or rash occurs: Get medical attention.
 P337+P313 - If eye irritation persists: Get medical attention.
 P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage:

Not prescribed

Disposal:

P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Calcium carbonate	471-34-1	30 - 60
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30
2-ethyl-2-[(3-mercapto-1-oxopropoxy)methyl]propane-1,3-diyl bis[3-mercaptopropionate]	33007-83-9	10 - 30
Talc	14807-96-6	5 - 10
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	68909-20-6	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Rinse with running water and soap. Remove contaminated clothing and shoes. If symptoms develop and persist, get medical attention. Wash contaminated clothing before reuse. Thoroughly clean shoes before reuse. Discard any shoes or clothing items that cannot be decontaminated.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical attention immediately.
Ingestion:	Seek immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep unnecessary personnel away. Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray. Do not allow run-off from fire fighting to enter drains or water courses. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products:

Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors. Oxides of carbon.
Hydrocarbons. Phenolics. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Ensure adequate ventilation. Remove all sources of ignition. Keep unnecessary personnel away. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Remove all sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves. See Section 8 of the SDS for Personal Protective Equipment. When using do not eat, drink or smoke. Keep container closed.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store in a dry place. Avoid moisture. Keep away from heat, spark and flame. Store in original container until ready to use. Store away from incompatible materials identified in section 10. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Calcium carbonate	10 mg/m3 TWA Total dust. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	15 mg/m3 PEL Total dust. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 PEL Respirable fraction.	None	None
Talc	2 mg/m3 TWA Respirable fraction.	0.1 mg/m3 TWA Respirable 20 MPPCF TWA 2.4 MPPCF TWA Respirable	None	50 ppm
Carbon black	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None

Engineering controls:	Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits. Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Viscous, Liquid
Color:	Black
Odor:	Mild
Odor threshold:	Not available.
pH:	Product is non-soluble (in water)., Not applicable
Vapor pressure:	< 0.1 hPa (20 °C (68°F))
Boiling point/range:	Not applicable, Polymerizes before boiling point is reached.
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	1.64
Relative vapor density:	20 °C Heavier than air
Flash point:	> 93 °C (> 199.4 °F) Setaflash Closed Cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not applicable
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility:	Insoluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	0 %; 0 g/l
Dynamic viscosity:	26 - 60 Pa*s
Kinematic viscosity:	> 20.5 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	> 200 °C

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Hydrogen sulfide. Aldehydes. Hydrocarbons. Phenolics.
Incompatible materials:	Oxidizing agents. Acids. Bases. Amines.
Reactivity:	Not available.
Conditions to avoid:	Store away from incompatible materials. Heat, flames, sparks and other sources of ignition. High temperatures.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Calcium carbonate	Oral LD50 (Rat) = 6,450 mg/kg Oral LD50 (Mouse) = 6,450 mg/kg Inhalation LC50 (Rat, 4 h) = > 3 mg/l
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None
2-ethyl-2-[(3-mercapto-1-oxopropoxy)methyl]propane-1,3-diyl bis[3-mercaptopropionate]	None
Talc	None
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Calcium carbonate	Nuisance dust		
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Irritant	Allergen	
2-ethyl-2-[(3-mercapto-1-oxopropoxy)methyl]propane-1,3-diyl bis[3-mercaptopropionate]			
Talc	Irritant		Lung Some evidence of carcinogenicity
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica			

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Calcium carbonate	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
2-ethyl-2-[(3-mercapto-1-oxopropoxy)methyl]propane-1,3-diyl bis[3-mercaptopropionate]	No	No	No
Talc	No	Group 2A	No
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin, Trimethylolpropane Tri (3-mercaptopropionate))
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin, Trimethylolpropane Tri (3-mercaptopropionate))
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Bisphenol-A Epichlorhydrin resin, Trimethylolpropane Tri (3-mercaptopropionate)

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Epichlorohydrin (CAS# 106-89-8).
CERCLA/SARA Section 313: Please refer to the GHS classification in Section 2
None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue. 3,8,9,11,15

Prepared by: Product Safety and Regulatory Affairs

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