Safety Data Sheet



Revision Number: 005.0 Issue date: 05/07/2025

1. IDENTIFICATION

Product name: LOCTITE AA A-671 B MAGNET BONDER known as LOCTITE® A-

671™ ACTIVATOR PART

Product type/ Acrylic Adhesive

Recommended use:

Restriction of Use: None identified

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 1255709

Item number: 1255709

Region: United States

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC

1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: H315 - CAUSES SKIN IRRITATION

H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.

H318 - CAUSES SERIOUS EYE DAMAGE.

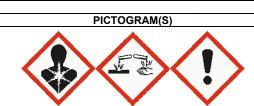
H335 - MAY CAUSE RESPIRATORY IRRITATION.

H360 - MAY DAMAGE FERTILITY OR THE UNBORN CHILD.

H373 - MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR

REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	1B
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2



Precautionary Statements

Prevention: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P260 - Do not breathe vapors, mist, or spray.
P264 - Wash affected area thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P280 - Wear protective gloves, clothing, eye and face protection.

Response: P302+P352 - IF ON SKIN: Wash with plenty of water.

P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.

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P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. P308+P313 - IF exposed or concerned: Get medical attention. P333+P313 - If skin irritation or rash occurs: Get medical attention. P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage: P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage: P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P405 - Store locked up.

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Tetrahydrofurfuryl methacrylate	2455-24-5	30 - 60
2-Ethylhexyl methacrylate	688-84-6	10 - 30
methacrylic acid	79-41-4	5 - 10
Silica, amorphous, fumed, crystfree	112945-52-5	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give

artificial respiration. Get medical attention.

Skin contact: Immediately wash skin thoroughly with soap and water. Remove contaminated

clothing and footwear. Get medical attention. Wash clothing before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Get immediate medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious

person. Get immediate medical attention.

Most important symptoms and effects (acute

and delayed):

The most important known symptoms and effects, both acute and delayed, are

described in Section 11: Toxicological Information.

Indication of any immediate medical attention /

special treatment needed:

Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear. In case of fire, keep containers cool with water spray.

Uncontrolled polymerization may occur at high temperatures resulting in

explosions or rupture of storage containers. Decomposition and combustion

products may be toxic.

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Hazardous combustion products:

Oxides of carbon. Acetophenone. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to

prevent entry into water system; wear full protective equipment during cleanup. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a closed container until ready for disposal. Refer to Section 8 "Exposure

Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Do not taste or swallow. Use only with

adequate ventilation. Refer to Section 8.

Storage: For safe storage, store between -20 °C (-4°F) and 50 °C (122°F)

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Keep out of direct sunlight. Protect from freezing, freezing temperature is <=32F (<=0C). Maintain head space in storage containers to support oxygen requirements of the inhibitor(s).

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
methacrylic acid	20 ppm TWA	None	None	None
Silica, amorphous, fumed, crystfree	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists. Safety

showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid Color: Blue Odor: Acrylic Odor threshold: Not available. pH: Not available. Not available. Vapor pressure: Boiling point/range: Not available. Melting point/ range: Not available. Density/Relative density: 1.0309 Relative vapor density: Not available.

Flash point: 101 °C (213.8 °F) Setaflash Closed Cup

Flammable/Explosive limits - lower:
Flammable/Explosive limits - upper:
Autoignition temperature:
Flammability:
Flammability:
Evaporation rate:
Solubility:
Partition coefficient n-octanol/water

Not available.
Not available.
Not available.
Not available.

(logarithmic value):

VOC content: < 0.3 % (value as mixed for use)

Dynamic viscosity:Not available.Kinematic viscosity:Not available.Particle characteristics:Not available.Decomposition temperature:Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: May occur with excessive aging, excessive heat, polymerization catalyst, inhibitor depletion,

direct sunlight and under oxygen-free atmospheres.

Hazardous decomposition

products:

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Oxides of carbon. Acetophenone. Irritating organic vapours.

Incompatible materials: Oxidizing agents. Reducing agents. Acids and bases. Amines. Alkalis. Heavy metals. Metal

salts. Rust. Iron. Copper. Free radical initiators. Oxygen scavengers. Inert gases. Ammonia.

Peroxides.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials. Exposure to sunlight. UV

light. Freezing conditions. Loss of polymerization inhibitor. Loss of dissolved air.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye damage.

Not expected under normal conditions of use. May cause gastrointestinal tract irritation if Ingestion:

swallowed.

Hazardous Component(s)	LD50s and LC50s
Tetrahydrofurfuryl methacrylate	None
2-Ethylhexyl methacrylate	Oral LD50 (Rat) = > 2,000 mg/kg
methacrylic acid	Oral LD50 (Mouse) = 1,332 mg/kg Oral LD50 (Mouse) = 1,600 mg/kg Oral LD50 (Mouse) = 1,250 mg/kg Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Rat) = 1,060 mg/kg Oral LD50 (Rat) = 2,224 mg/kg Dermal LD50 (Rabbit) = 500 mg/kg
Silica, amorphous, fumed, crystfree	None
Cumene hydroperoxide	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Tetrahydrofurfuryl methacrylate	Irritant	Allergen	
2-Ethylhexyl methacrylate	Irritant	Allergen	
methacrylic acid	Corrosive Irritant	Allergen	
Silica, amorphous, fumed, crystfree			
Cumene hydroperoxide	Corrosive Irritant	Allergen	Central nervous system Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
nazardous component(s)	NTF Carcinogen	IARC Carcinogen	(Specifically Regulated)
Tetrahydrofurfuryl methacrylate	No	No	No
2-Ethylhexyl methacrylate	No	No	No
methacrylic acid	No	No	No
Silica, amorphous, fumed, crystfree	No	No	No
Cumene hydroperoxide	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

DISPOSAL CONSIDERATIONS 13.

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.

Hazard class or division: 9 Identification number: UN 3082

Ш Packing group:

DOT Hazardous Substance(s): alpha,alpha-Dimethylbenzylhydroperoxide

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.

Hazard class or division: Identification number: UN 3082 Ш Packing group:

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Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. Hazard class or division:

Identification number: UN 3082

Packing group:

REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory. None above reporting de minimis

TSCA 12 (b) Export Notification:

None above reporting de minimis.

CERCLA/SARA Section 302 EHS: CERCL A/SARA Section 311/312: **CERCLA/SARA Section 313:**

Please refer to the GHS classification in Section 2

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Cumene hydroperoxide (CAS# 80-15-9).

Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg) **CERCLA Reportable quantity:**

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,7,8,11

Prepared by: Product Safety and Regulatory Affairs

Issue date: 05/07/2025

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