Safety Data Sheet



Revision Number: 009.0 Issue date: 11/20/2024

1. IDENTIFICATION

Product name: LOCTITE ABLESTIK 561K-1-005

Product type/ 1-c- epoxide adhesive

Recommended use:

Restriction of Use: None identified

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 1950130

Region: United States

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

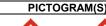
WARNING: H315 - CAUSES SKIN IRRITATION.

H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.

H319 - CAUSES SERIOUS EYE IRRITATION.

H361 - SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2





Precautionary Statements

Prevention: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P261 - Avoid breathing dust or fumes.

P264 - Wash affected area thoroughly after handling.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P280 - Wear protective gloves, clothing, eye and face protection.

Response: P302+P352 - IF ON SKIN: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - IF exposed or concerned: Get medical attention.
P333+P313 - If skin irritation or rash occurs: Get medical attention.
P337+P313 - If eye irritation persists: Get medical attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage: P405 - Store locked up.

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Butadiene, acrylonitrile polymer, carboxy- terminated, polymer with bisphenol A and epichlorohydrin	68610-41-3	10 - 30
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bis[oxirane] MG=1150	25036-25-3	0.1 - 1
4,4'-Isopropylidenediphenol	80-05-7	0.1 - 1

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

Non hazardous components

Actual concentration or concentration range is withheld as a trade secret

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately flush skin with

plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. If symptoms develop and persist, get medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious

person. Get medical attention.

Most important symptoms and effects (acute

and delayed):

The most important known symptoms and effects, both acute and delayed, are

described in Section 11: Toxicological Information.

Indication of any immediate medical attention /

special treatment needed:

Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products:

Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:Do not allow product to enter sewer or waterways.

Clean-up methods: Ensure adequate ventilation. Wear suitable protective clothing, gloves and

eye/face protection. Scrape up spilled material and place in a closed container for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior

to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Wear suitable protective clothing, gloves

and eye/face protection. Prevent contact with eyes, skin and clothing. Do not

breathe vapor and mist. Wash thoroughly after handling.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminium oxide - non fibrous form	1 mg/m3 TWA Respirable fraction. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Glass, oxide, chemicals	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection:Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid, Film
Color: White
Odor: Slight
Odor threshold: Not available.

pH: Not applicable, Product is non-soluble (in water).

Vapor pressure: $< 1 \text{ mbar } (20 \text{ °C } (68^{\circ}\text{F}))$ Boiling point/range: $> 150 \text{ °C } (> 302^{\circ}\text{F})$ Melting point/ range: $> 150 \text{ °C } (> 302^{\circ}\text{F})$

Density/Relative density: 2.3

Relative vapor density: Not applicable, Product is a solid

Flash point: > 100 °C (> 212°F)
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.

Flammability: Noncombustible Solid in bulk form

Evaporation rate:

Solubility:

Partition coefficient n-octanol/water

Not applicable
Insoluble Water
Not available.

(logarithmic value):

VOC content: < 0.1 %

Dynamic viscosity: Not available.

Kinematic viscosity: Not available.

Particle characteristics: Not applicable, Product is not powder.

Decomposition temperature: > 150 °C

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: None under normal processing. Polymerization may occur at elevated temperature or in the

presence of incompatible materials.

Hazardous decomposition

products:

Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Excessive heat.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:Inhalation of processing fumes may be harmful.Skin contact:Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye irritation.

Ingestion: Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s
Butadiene, acrylonitrile polymer, carboxy-terminated, polymer with bisphenol A and epichlorohydrin	None
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane] MG=1150	None
4,4'-Isopropylidenediphenol	Oral LD50 (Rat) = 4,100 mg/kg Oral LD50 (Rat) = 3,300 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Butadiene, acrylonitrile polymer, carboxy- terminated, polymer with bisphenol A and epichlorohydrin	Irritant	Allergen	
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bis[oxirane] MG=1150	Irritant	Allergen	
4,4'-Isopropylidenediphenol	Irritant	Allergen	Blood Kidney Reproductive Spleen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Butadiene, acrylonitrile polymer, carboxy- terminated, polymer with bisphenol A and epichlorohydrin	No	No	No
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bis[oxirane] MG=1150	No	No	No
4,4'-Isopropylidenediphenol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated

Hazard class or division:

Identification number:

Packing group:

None

None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, solid, n.o.s. (Epoxy resin)

Hazard class or division: 9

Identification number: UN 3077
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)

Hazard class or division:

Identification number: UN 3077
Packing group:

Marine pollutant: Epoxy resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 12 (b) Export Notification:

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Aluminium oxide - non fibrous form (CAS# 1344-28-1).

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or

other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 1,8,9,11,14,15

Prepared by: Product Safety and Regulatory Affairs

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